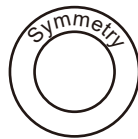


**DRCOS**

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**MEN'S**  **LL** size



**Sleeveless Shirt**  
**Back Body**  
**one sheets**

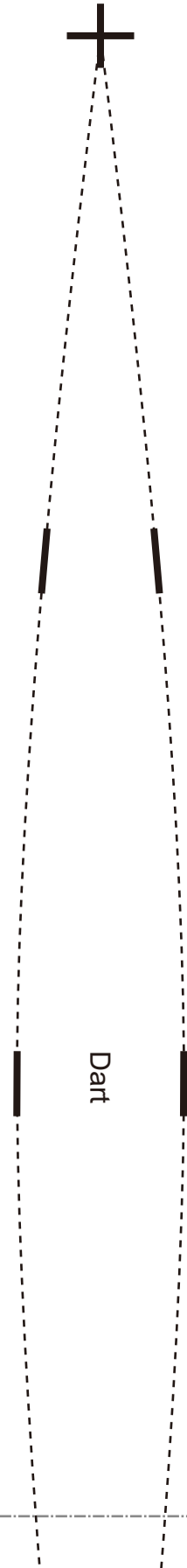
Bonding line Aa

Bonding line AA

Bonding line AA

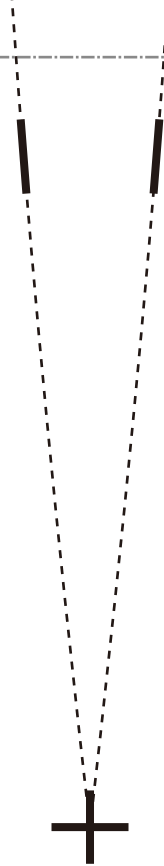
Bonding line AB

Bonding line Ba



Dart

Bonding line AB



Bonding line Ca

Seam allowance 1/2in.

Bonding line AC

Bonding line Aa

Seam allowance 1/2in.


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**MEN'S** **XL**  
size

Grain Line

Bonding line BA

Symmetry

 Sleeveless Shirt  
Collar two sheets  
Fusible interlining one sheets

**MEN**

Grain Line

Bonding line Ab

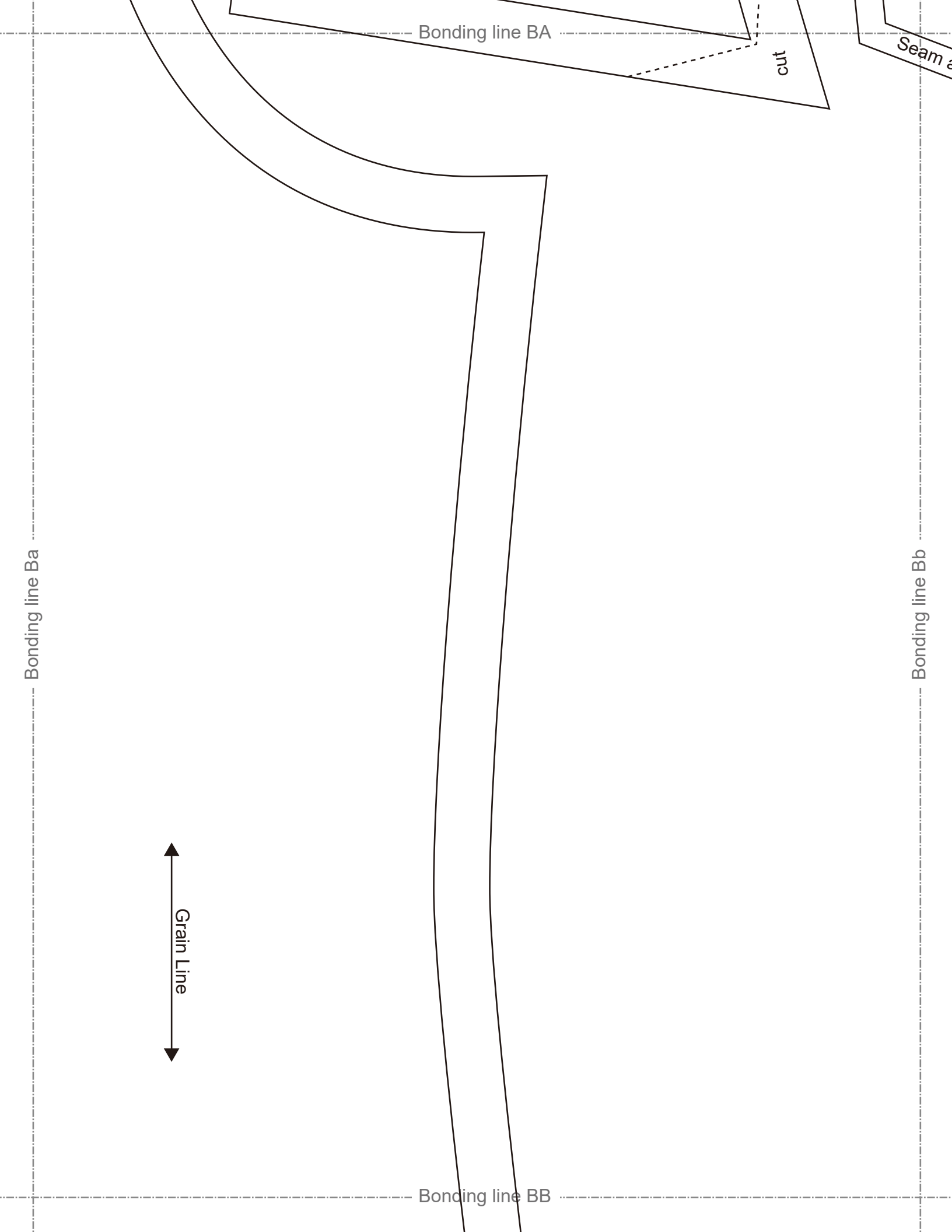
Seam

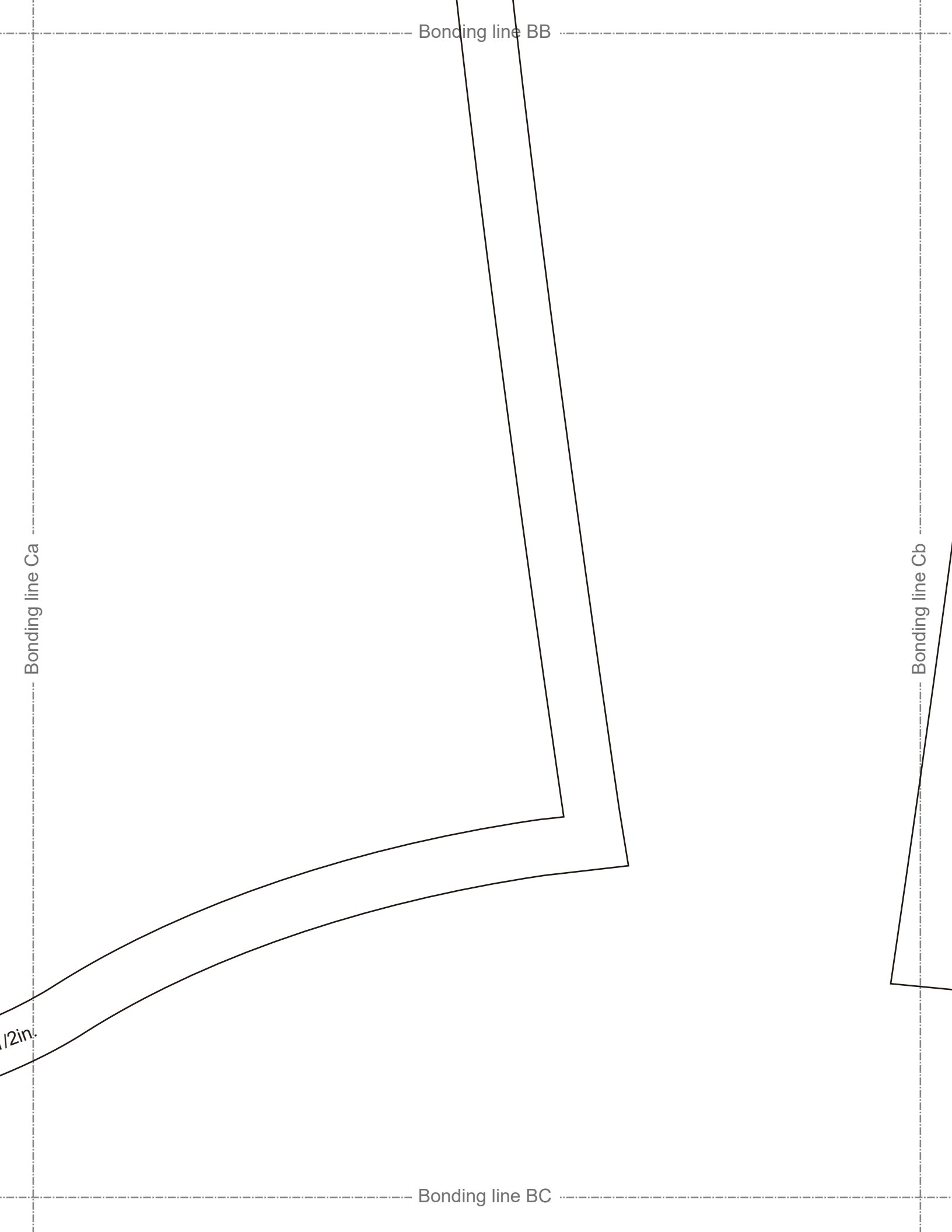
**M**

Sl

Seam

cut





Button position



MEN'S **LL** size

Sleeveless Shirt  
Pocket  
two sheets

Bonding line Ab

Seam allowance 1/4in.

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Bonding line Ac

MEN

Sleeveless  
Front  
Two

MEN'S **LL** size

Grain Line

Sleeveless Shirt  
flap  
two sheets

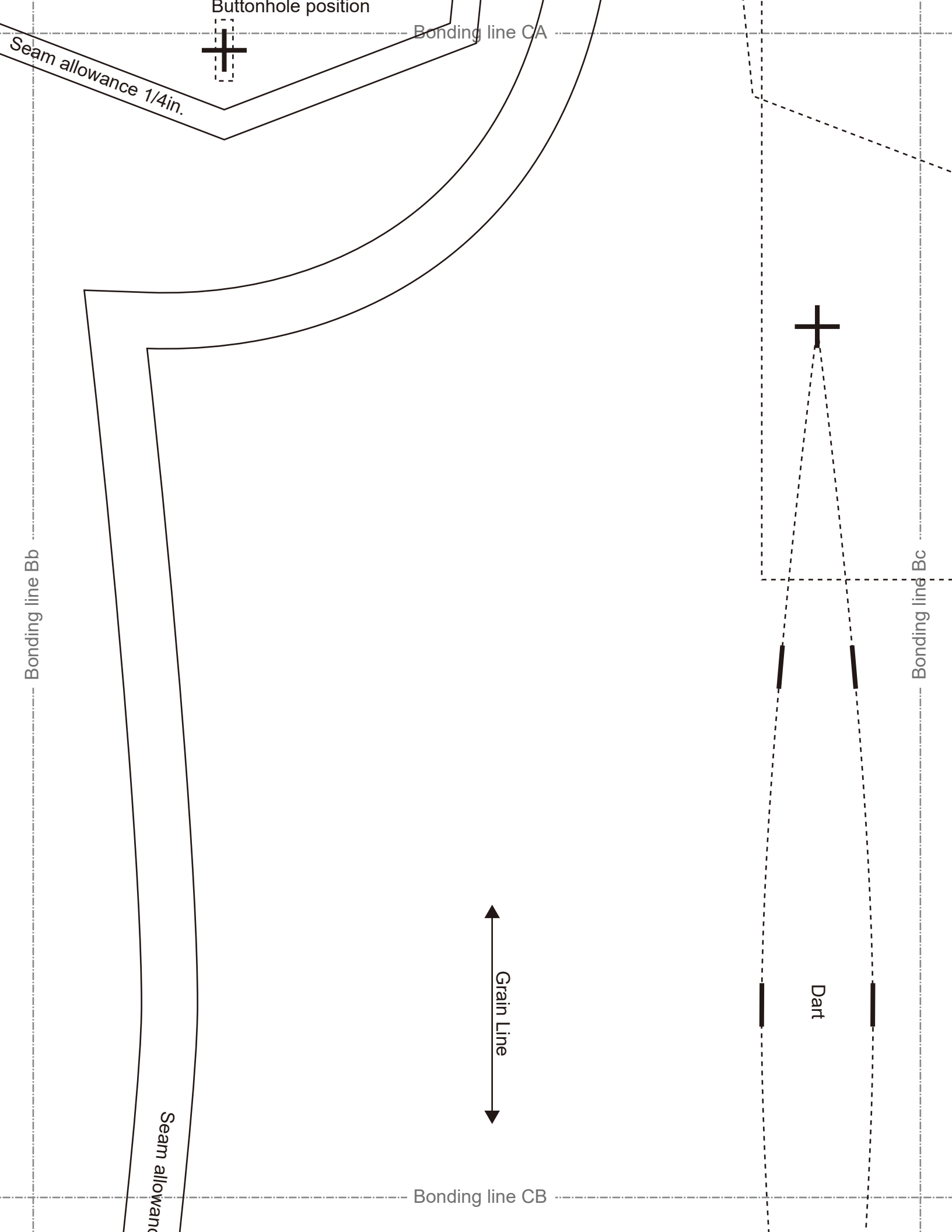
Buttonhole position



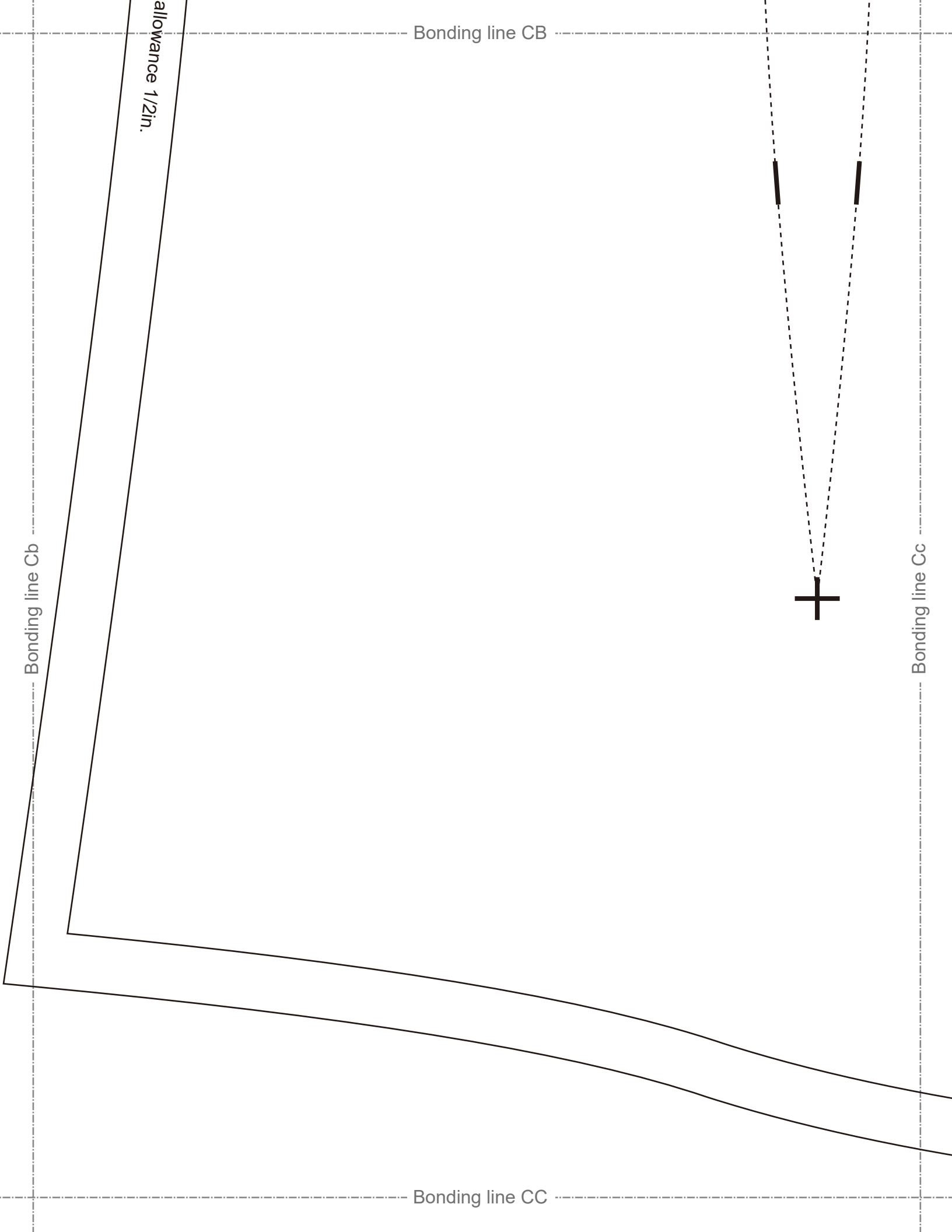
Bonding line CA



Seam all







Bonding line CB

Bonding line CC

Bonding line Cb

Bonding line Cc

allowance 1/2in.

Bonding line Ac

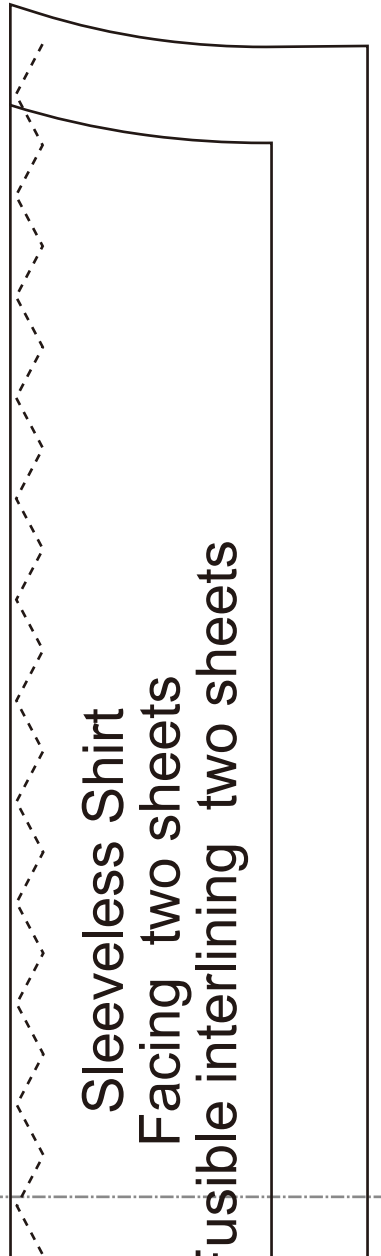
WOMEN'S **WELL** size

Sleeveless Shirt  
Front Body  
Two sheets

Collar position



Bonding line DA



Sleeveless Shirt  
Facing two sheets  
Visible interlining two sheets

Bonding line Ad

Bonding line Bc

Pocket position




Bonding line DA

Facing Line



Bonding line DB

**MEN'S**  **TRUCK**  
size

Fusib

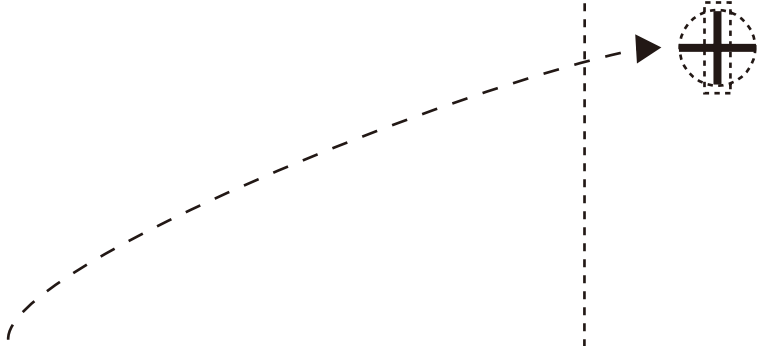
Seam allowance 1/2in.

Bonding line Bd

Bonding line Cc

Bonding line DB

 Baste



Bonding line DC

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 Grain Line

Bonding line Cd