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Bonding line Aa

gathered frills 1st level

Bonding line AA

Bonding line AA



gathered frills 2nd level

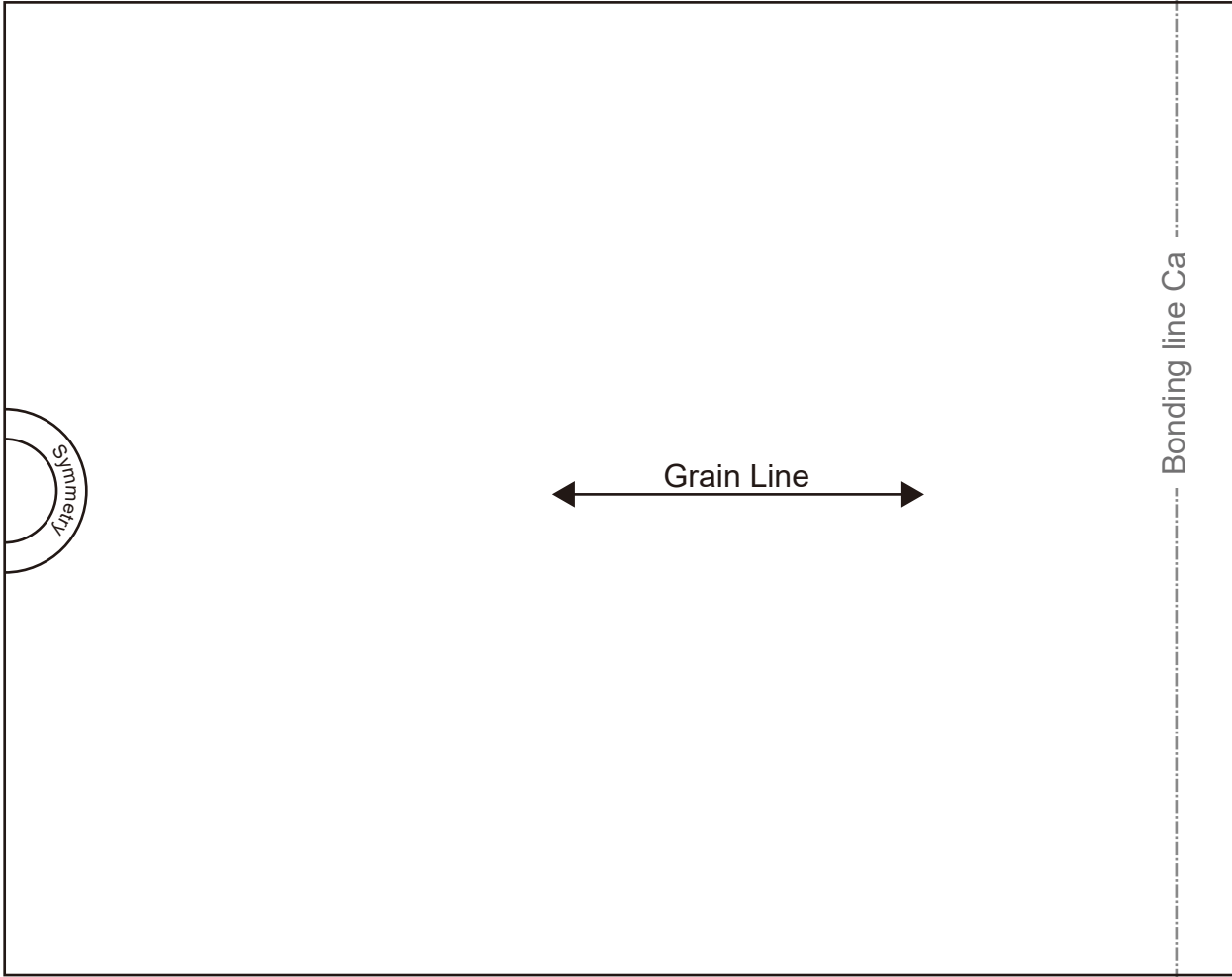
Bonding line Ba

gathered frills 3rd level

gathered frills 4th level

Bonding line AB

Bonding line AB



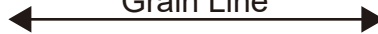
Bonding line Ca

Bonding line AC

Bonding line AC



Grain Line



Bonding line Da

Bonding line AD



Bonding line AD

Grain Line



Bonding line Ea

Bonding line AE

Bonding line AE



Bonding line Fa

**MEN'S** 

Bonding line Aa

Bonding line Ab

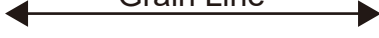
Bonding line BA

Bonding line BA

Sho



Grain Line



Bonding line Ba

Bonding line Bb

Bonding line BB



Bonding line BB

Bonding line Ca

Bonding line Cb

**MEN'S** 

Bonding line BC

Bonding line BC

**MEN'S** 

Bonding line Da

Bonding line Db

Bonding line BD



Bonding line BD

# MEN'S

Bonding line Ea

Bonding line Eb

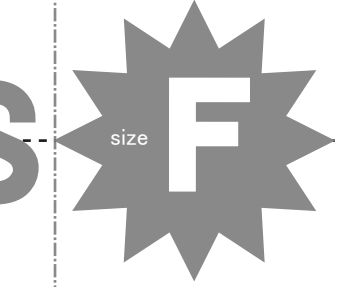
Bonding line BE

Bonding line BE

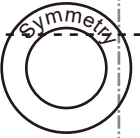
**MEN'S** 

Bonding line Fa

Bonding line Fb



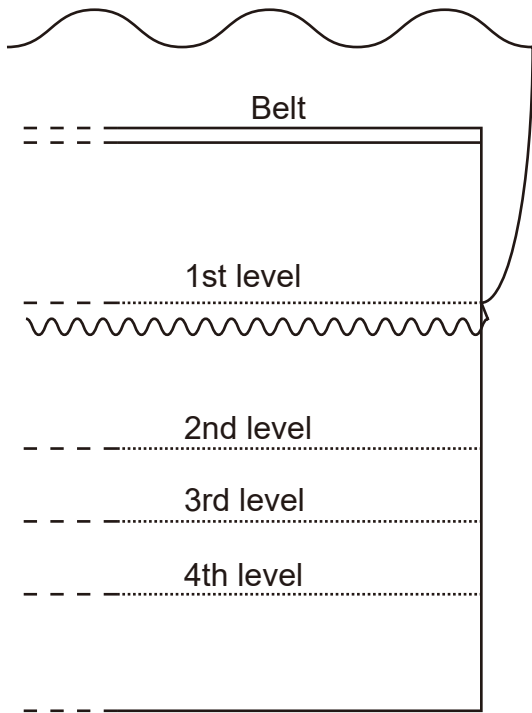
Short



Belt position

Bonding line Ab

Bonding line Ac



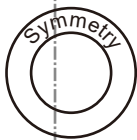
Thin fabrics face the opposite way

When using 15–30 denier tulle or thin broads, sew the gather

Bonding line CA

Bonding line CA

# Short Pannier 19.7in Base Body one sheets



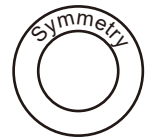
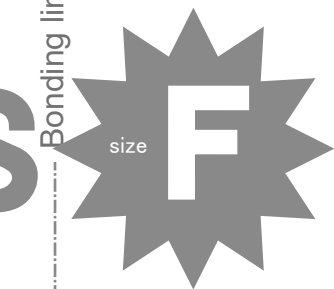
Bonding line Bb

Bonding line Bc

Bonding line CB

Bonding line CB

Bonding line Cb

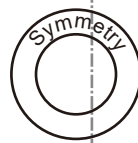
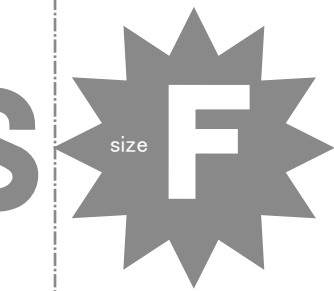


Bonding line Cc

ga S

Bonding line CC

Bonding line CC



Bonding line Db

Bonding line Dc

Bonding line CD





Bonding line CD

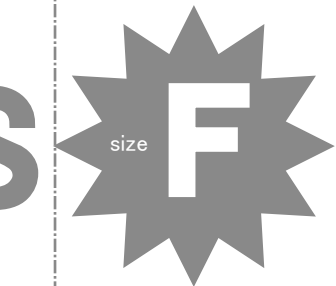


Bonding line Eb

Bonding line Ec

Bonding line CE

Bonding line CE



Bonding line Fb

Bonding line Fc



Short Pannier 19.7in  
Belt  
one sheets



Bonding line Ac

Bonding line Ad

gathered ruffles in the opposite direction to create volume

Bonding line DA

Bonding line DA

**MEN'S**  **F**

Bonding line Bc

Bonding line Bd

Bonding line DB

Bonding line DB

Bonding line Cc

Short Pannier 19.7in  
gathered frills 4th level  
two sheets

Bonding line Cd

Bonding line DC

Bonding line DC



Short Pannier 19.7in  
gathered frills 3rd level  
two sheets

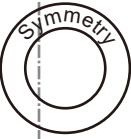
Bonding line Dc

Bonding line Dd

Short Pannier 19.7in

Bonding line DD





# Short Pannier 19.7in

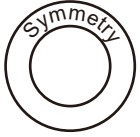
gathered frills 2nd level  
two sheets

Bonding line DD

Bonding line Ec

Bonding line Ed

Bonding line DE



Short Pannier 19.7in  
gathered frills 1st level  
two sheets



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Seam allowance 1/2in.

Bonding line Ad

Bonding line Ae

Bonding line EA

Bonding line EA

Seam allowance 1/2in.

Bonding line Bd

Bonding line Be

Bonding line EB

Bonding line EB

Bonding line Cd



Seam allowance 1/2in.

Bonding line Ce



Bonding line EC

Bonding line EC

Seam allowance 1/2in.

Bonding line Dd

Bonding line De



Bonding line ED

Seam allowance 1/2in.

Bonding line ED

Seam allowance 1/2in

Bonding line Ed

Bonding line Ee



Bonding line EE

Bonding line EE

Bonding line Fd

Seam allowance 1/2in.

Bonding line Fe