



Seam allowance 1/2in.



Bonding line AA

Bonding line Aa



Bonding line AA

Bonding line Ba

Bonding line AB



Bonding line AB

Seam allowance 1/2in.

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Baste

Bonding line Ca

Bonding line AC

Bias & flat elastic position

# MEN'S size

Layered shirt  
Back body  
one sheets



Bonding line Aa



Bonding line Ab

Bonding line BA

Bonding line BA

Bonding line Ba

Bonding line Bb

Layer  
FR  
tw

**ME**

Bonding line BB

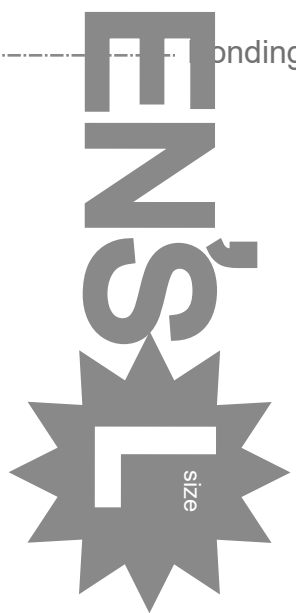
Bonding line Cb

Bias & flat elastic position

Button & Buttonhole position



Bonding line BB



Layered shirt  
Front body  
two sheets

alignment point

Center line

Fold line

Fold line

Bonding line BC

Bonding line Ca

