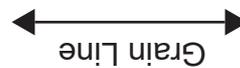


Symmetry



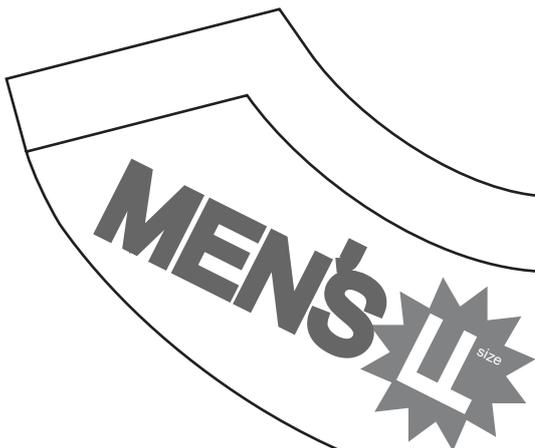
Please check here for the required fabric length images, cutting reference images, and the step-by-step sewing instructions. <https://dr-cos.info/fp-detachablecollar.html>



Bonding line Aa



Seam allowance 1cm



Detachablecollar  
Facing one sheets  
Fusible interlining one sheets



Bonding line AA

How to sew Collar stand.  
Please refer to this page  
<https://www.dr-cos.info/kt-collarstand.html>



How to sew Collar stand.  
Please refer to this page  
<https://www.dr-cos.info/kt-collarstand.html>

Bonding line AA

sewing machine).

elastic position

elastic length  
15cm to 20cm

# Front body two sheets

Bonding line Ba

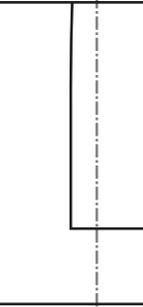
Baste

How to make buttonholes.  
Please refer to this page  
<https://www.dr-cos.info/kt-buttonhole.html>

How to sew on buttons.  
Please refer to this page  
<https://www.dr-cos.info/kt-button.html>

Grain Line

Seam allowance 1cm



Seam allowance 1cm

Bonding line Ab

**DRCOS**  
SITE <https://dr-cos.info/en>, <https://dr-cos.com/jp>  
MAIL [info@dr-cos.com](mailto:info@dr-cos.com)  
TWITTER [@dracos\\_com](https://twitter.com/@dracos_com)  
PINTEREST <https://www.pinterest.jp/dracosinfo>



What is "Grainline" cut on fold?  
Please refer to this page  
<https://www.dr-cos.info/kt-grainline.html>

# MEN'S IT

size



Detachablecollar  
Back body  
one sheets

Bonding line Aa

Grain Line

Bonding line BA



Symm

**DRCOS**

SITE <https://dr-cos.info/en/> <https://dr-cos.com/jp/>  
MAIL [info@dr-cos.com](mailto:info@dr-cos.com)  
TWITTER <https://twitter.com/@drcos>  
PINTEREST <https://www.pinterest.jp/drcosinfo>

Bonding line BA

How to Serge/overlock (sewing machine & overlock sewing  
Please refer to this page  
<https://www.dr-cos.info/kt-serge.html>



**MEN'S**  size

Detachablecollar

Front body

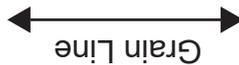
Bonding line Ba

Bonding line Bb

Button position



Detachablecollar  
Facing two sheets  
Fusible interlining two sheets



Seam allowance 1cm

Grain

two sheets

Bonding line Ab

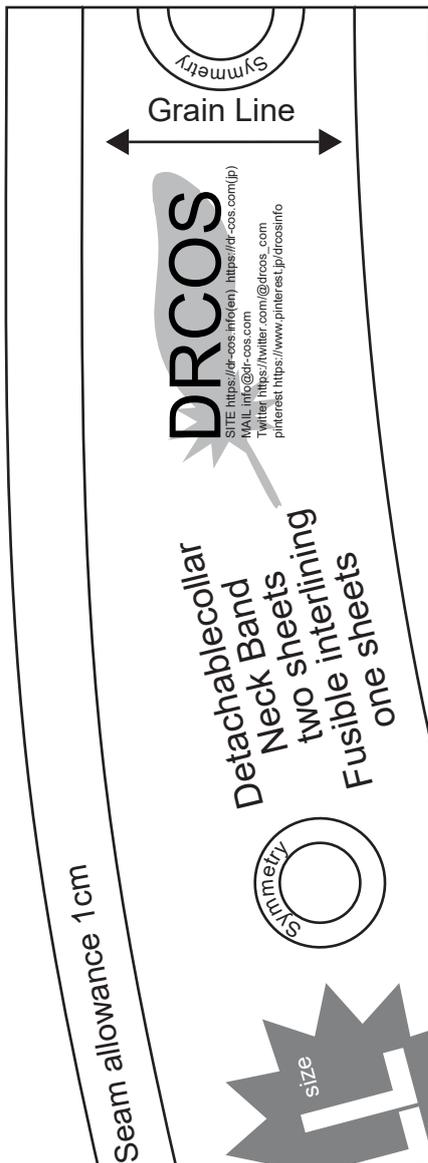


How to make collar.  
Please refer to this page  
<https://www.dr-cos.info/kt-collar.html>

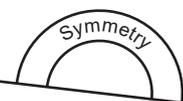
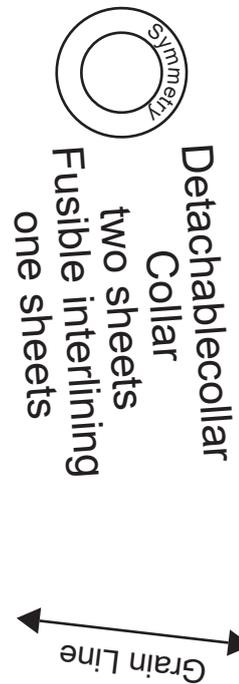
# MEN'S

size

Seam allowance 1cm



Bonding line CA



Bonding line CA

# MEN'S

Collar position



Button position

Bonding line Bb



# MEN'S

**DRCOS**  
SITE <https://dr-cos.info/en> <https://dr-cos.com/jp>  
MAIL [info@dr-cos.com](mailto:info@dr-cos.com)  
Twitter <https://twitter.com/dr-cos.com>  
Pinterest <https://www.pinterest.jp/dr-cos/info>