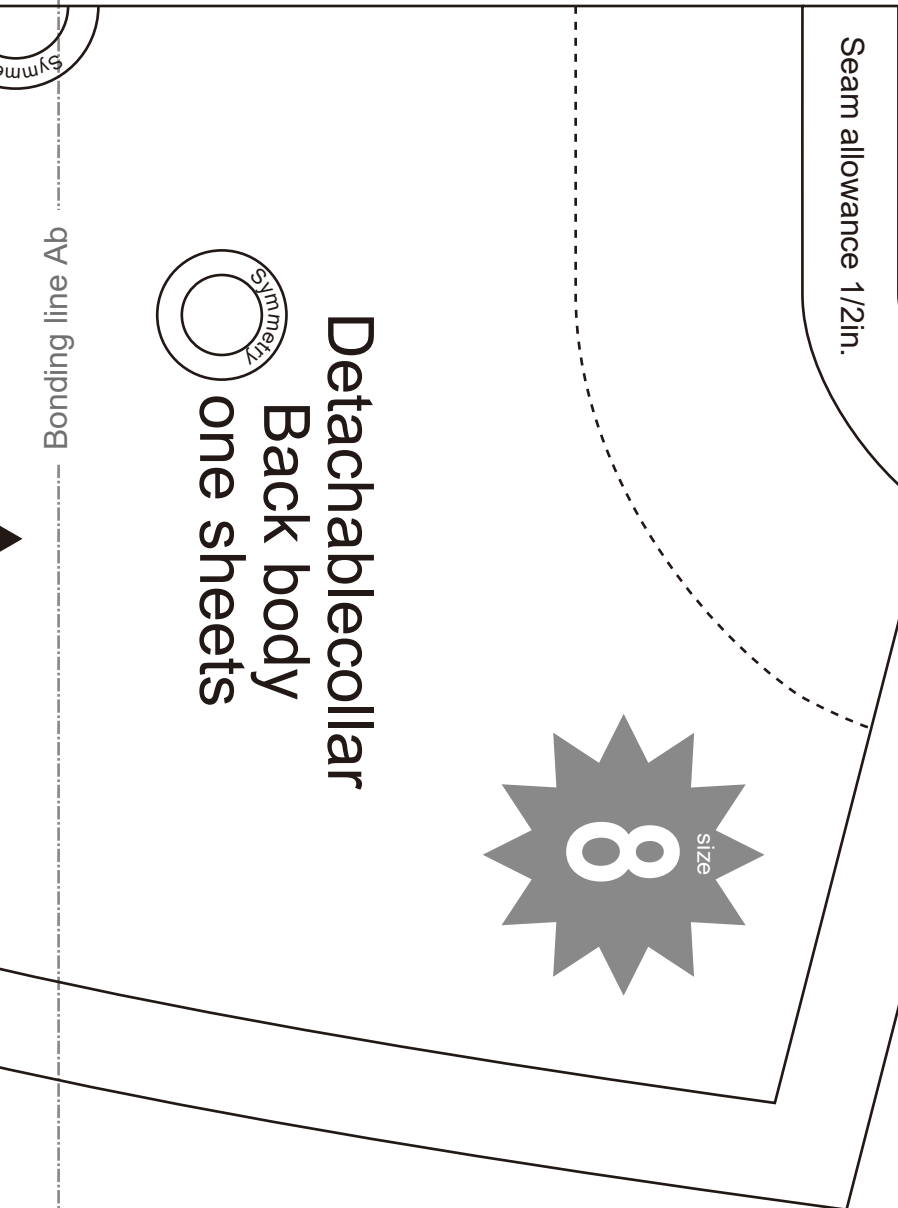


allowance 1/2in.

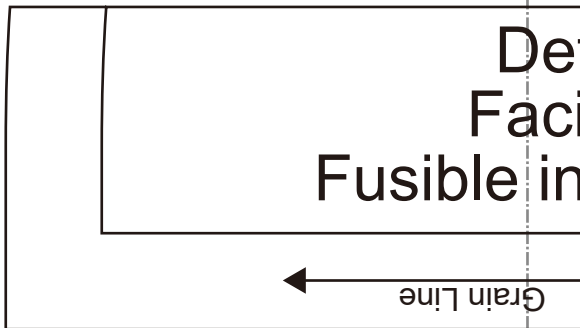
Detachable collar
one sheets
Back body
one sheets



Bonding line Ab

Bonding line Ac

Bonding line CA

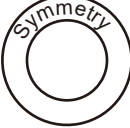


Bonding line Ac

Bonding line Ad

Seam allowance 1/2in.

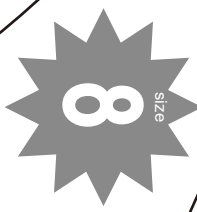
Grain Line



Detachable collar
two sheets
Fusible interlining
one sheets



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Detachable collar
Facing two sheets
Fusible interlining two sheets

Seam allowance 1/2in.

Grain

Bonding line DA